



AESV / AESU / AESV-LA Series Squirrel Cage Induction Motor

AESV2S / AESU2S / AESV2S-LA (IE2) HIGH EFFICIENCY

AESV3S / AESU3S / AESV3S-LA (IE3) PREMIUM EFFICIENCY

About TECO

Started as a local motor manufacturer in Taiwan, TECO was established in 1956. TECO's "Quality First" concept has been presented in the culture of TECO since the beginning of its history. This high standard has enabled the group to progressively produce products that meet and exceed NEMA, IEC, BS-EN, JIS, AS and CNS standards. Through a complete line of motors ranging from 1/4 Hp to 60,000 Hp, a maximum of 14,200 V and a broad selection of engineered products, including high efficiency motors, inverter duty motors and explosion proof motors to meet a variety of customer needs TECO has earned a world-renowned reputation and become a leading manufacturer in the world.

TECO, dedicated to serving a vast array of industries around the world, is proud to present you its factories, sales, marketing and service offices located across the globe. These resources are across North America and Asia, several local sales offices, warehouses and repair/modification facilities that provide top quality products, customer focused service and on-time deliveries.

In India, 3 phase induction motors in range 0.75HP to 10HP are made in their Vadodara Plant.

Introduction to IEC 60034-30-1

Electric motor application in the industry consumes between 30% and 40% of the generated electrical energy worldwide. Improving efficiency of the complete drive system is therefore a major concern in the energy-efficiency efforts. Many different energy efficiency standards for cage induction motors from different countries were already in use (NEMA, EPACT, CSA, CEMEP, COPANT, AS/NZS, JIS, GB and others) before IEC came up with an efficiency standard. It became increasingly difficult for manufactures to design motors for a global market and for customers to understand differences and similarities of standards in different countries, therefore IEC 60034-30-1 was developed for global standards for easy reference.

IEC 60034-30-1: Efficiency classes of single-Speed, Three Phase, Cage-induction motor (IE-code)

As part of a concerted effort worldwide to reduce energy consumption, CO2 emissions and the impact of industrial operations on the environment, TECO is committed to produce International Energy-Efficiency Class (IE) motors in order to reduce the energy consumed and in turn reduce greenhouse gas emissions. TECO's V-series are designed, manufactured and tested to meet latest European and International standard. The New V Series, which comprise of full range of Efficiency Classes IE2 & IE3 Motors.

Additional Specifications of IS 12615

The motors are capable of delivering rated output with, a) terminal voltage differing from its rated value by not more than \pm 10%, or b) frequency differing from its rated value by not more than \pm 5%, or c) the sum of absolute percent variations of (a) & (b) not exceeding 10% The fixing dimensions and shaft extensions of motors are conforming to the values specified in IS 1231 and IS 2223. The relationship between output, in kW and frame number are according to IS 1231. Apart from efficiency, Indian Standard defines following performance parameters for IE2 & IE3 motors 1) Full load Speed 2) Full load Current 3) Breakaway Torque 4) Breakaway Current.

CEMEP VS IEC 60034–30-1

The method for measuring efficiency for low-voltage three phase asynchronous motor was revised with the new EN 60034-2-1:2007 standard. The new standard significantly increases the accuracy under defined laboratory conditions. IEC 60034-30, is based on the new 60034-2-1: 2007 standard for the definition of efficiency. Where else CEMEP, was based on the previous EN 60034-2:1996. In a direct comparison of the both measuring methods at the same motor, it is expected the efficiency level determine according to the new method are up to a few percentage points below the efficiency level using the old method.

| Efficiency | IE | Model |
|------------|------|---------------|
| High | IE 2 | AESV2S/AESU2S |
| Premium | IE 3 | AESV3S/AESU3S |

Electrical Design

Type: Squirrel Cage Induction Motor Ratings: 0.55 kW ~ 7.5 kW

Duty Rating

All Motors have a maximum continuous duty rating of S1 under rated load. For duty cycles other than S1 please refer to TECO.

TECC

Supply Voltage

Stock motors are designed for operation as below:

2.2kW and below: 230V/415V 3-phase/50Hz & 3 kW and above: 415V 3-phase/50Hz

Insulation System

All motors are design with class F insulation and Class B temperature rise at ambient temperature of 50° C. For any other insulation system other than standard Class F insulation or Class B temperature rise at higher ambient temperature than standard 50° C, please refer to TECO.

Inverter Duty

All motors are design to be suitable for Inverter use, comply with IEC 60034-17. For intensive use of Inverter duty operations complying to IEC 60034-25, please refer to TECO.

Standards

IEC 60034-1 Rotating electrical machines - Part 1: Rating and performance.

IEC 60034-2-1 Rotating electrical machines - Part 2-1: Standard methods for determining losses and efficiency from tests

IEC 60034-5 Rotating electrical machines - Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) - classification.

IEC 60034-6 Rotating electrical machines - Part 6: Methods of cooling (IC code).

IEC 60034-7 Rotating electrical machines - Part 7: Classification of types of enclosures and mounting arrangements (IM code).

IEC 60034-8 Rotating electrical machines - Part 8: Terminal markings and direction of rotation.

IEC 60034-9 Rotating electrical machines - Part 9: Noise limits.

IEC 60034-11-1 Rotating electrical machines - Part 11-1: Thermal protection.

IEC 60034-12 Rotating electrical machines - Part 12: Starting performance of single-speed three-phase cage induction motors.

IEC 60034-14 Rotating electrical machines - Part 14: Mechanical vibration of certain machines - Limits of vibration.

IEC 60034-17 Rotating electrical machines - Part 17: Cage induction motors when fed from converters - Application guide.

IEC 60034-30-1 Rotating electrical machines - Part 30: Efficiency classes for single-speed three-phase cage induction motors.

Direct-On-Line

For motor rating 2.2kW and below: Low Voltage: 230V, High Voltage: 415V

U2

V1

For motor rating 3kW and above: Low Voltage: 415

W/2





Star-Delta

Connect U1, V1, W1, U2, V2 & W2 to Star-Delta starter panel.

Power supply Voltage (L1, L2, L3) to be connected to voltage indicated in Delta configuration column on the motor nameplate.

Optional Accessories

Thermal Protection Accessories

Thermistors Resistance Temperature Detectors (RTD) Thermostat

Moisture Protection Accessories

Space Heater

Mechanical Design

Type: Squirrel Cage Induction Motor Frame Size: 80M to 132M Enclosure: Totally Enclosed Fan Cooled (TEFC), Totally Enclosed Non-Ventilated (TENV)

Ingress Protection

Stock motors are design to meet Ingress Protection of IP55, another special requirement please refer to TECO.

Drive Method

Stock motors are design for both Direct Coupling and Belt Drive use from frame size 80M to 132M.

Bearings

High Quality Deep Groove Ball Sealed Bearings are used for our stock motor from frame size 80 to 132M. Any special bearings, please refer to TECO.

Lubrication

Both our sealed and open type bearing are grease lubricated.

Construction

Frame: High Grade Cast Iron End Bracket: High Grade Cast Iron External Fan: Polypropylene Fan Cover: Pressed Steel Shaft: Carbon Steel Lead: 6 Leads Iron Core: High Grade, Insulated, Cold Rolled, Electro- Magnetic Steel Plate

Terminal Box

Stock motor are fitted with pressed steel T-Box for Frame 80M to 132M. T-Box are designed for provision of rotation by 90° to every direction that enable cable entry from 4 directions.

Finishing

Stock motor are completed with Phenolic Rust Proof Base Plus Lacquer Surface Finished Painting as standard. Paint shades are supplied on customer request as below: Gray Color (Munsell 7.5B 3.5/0.5) Blue Color (Munsell 5PB 3/8) Green Color (Munsell 7.5GY 4.5/3.5) For any other colour finishing, please refer to TECO.

Lifting Device

All motor from Frame Size 90 and above comes with dual eye bolt for lifting purposes.

Standards

IEC 60072-1 Dimensions and output series for rotating electrical machines - Part 1

IE 2 Performance Data (2 Pole)

| | ты іт | | | E | FFICIE | INCY | POW | /ER FA | CTOR | CUR | RENT | | т | ORQUE | | | |
|------|-------|--------------|-------|--------------|-------------|-------------|--------------|-------------|-------------|------------------|------------|--------------|-----------------|---------|----------------|--------------------------|-------------------|
| 00 | IFUI | FULL LOAD | FRAME | FULL LOAD | 3/4 LOAD | 1/2 LOAD | FULL LOAD | 3/4 LOAD | 1/2 LOAD | FULL LOAD (A) | LRC (A) | FULL LOAD | LOCKED ROTOR | PULL-UP | BREAK- DOWN | ROTOR GD ² | APPROX. WEIGHT |
| kW | HP | | SIZE | | | | | | | VOLTAGE | | | | | | | |
| | | rpm | | (%) | (%) | (%) | (%) | (%) | (%) | 415 | 400V | kg-m | %FLT | %FLT | %FLT | kg-m ² | kg |
| 0.75 | 1 | 2850 | 80M | 77.4 | 78.0 | 76.3 | 85.5 | 78.5 | 66.0 | 1.70 | 9.0 | 0.256 | 215 | 180 | 280 | 0.005 | 16.5 |
| 1.1 | 1.5 | 2875 | 80M | 79.6 | 80.0 | 78.3 | 85.5 | 79.0 | 67.0 | 2.29 | 17 | 0.372 | 255 | 200 | 305 | 0.007 | 18.0 |
| 1.5 | 2 | 2880 | 90S | 81.3 | 81.8 | 80.3 | 86.5 | 80.5 | 69.0 | 2.97 | 24 | 0.507 | 260 | 245 | 325 | 0.011 | 23.0 |
| 2.2 | 3 | 2875 | 90L | 83.2 | 84.3 | 83.4 | 87.5 | 82.0 | 70.5 | 4.20 | 35 | 0.745 | 285 | 240 | 335 | 0.014 | 27.0 |
| 3 | 4 | 2870 | 100L | 84.6 | 85.9 | 85.7 | 88.0 | 83.0 | 73.0 | 5.75 | 49 | 1.008 | 245 | 225 | 310 | 0.022 | 37.5 |
| 3.7 | 5 | 2880 | 112M | 85.5 | 86.5 | 85.4 | 90.0 | 87.0 | 79.0 | 7.13 | 59 | 1.250 | 240 | 210 | 320 | 0.038 | 47.5 |
| 5.5 | 7.5 | 2925 | 132S | 87.0 | 87.2 | 86.2 | 86.0 | 82.5 | 74.5 | 10.61 | 82 | 1.830 | 240 | 180 | 300 | 0.063 | 61.0 |
| 7.5 | 10 | 2920 | 132S | 88.1 | 88.3 | 87.8 | 82.5 | 77.5 | 68.0 | 14.4 | 98 | 2.499 | 250 | 230 | 275 | 0.075 | 65.0 |

IE2PerformanceData(4Pole)

| | трит | | | E | FFICIE | INCY | POV | VER FA | CTOR | CUR | RENT | | T | ORQUE | | | |
|------|------|--------------|-------|--------------|-------------|-------------|--------------|-------------|-------------|------------------|------------|--------------|-----------------|---------|----------------|--------------------------|-------------------|
| 00 | TPUT | FULL LOAD | FRAME | FULL LOAD | 3/4 LOAD | 1/2 LOAD | FULL LOAD | 3/4 LOAD | 1/2 LOAD | FULL LOAD (A) | LRC (A) | FULL LOAD | LOCKED ROTOR | PULL-UP | BREAK- DOWN | ROTOR GD ² | APPROX. WEIGHT |
| k\M | HP | | 0.22 | | | | | | | VOLTAGE | | | | | | | |
| | | | | | | | | | | 415 | | | | | | | |
| | | rpm | | (%) | (%) | (%) | (%) | (%) | (%) | | 400V | kg-m | %FLT | %FLT | %FLT | kg-m ² | kg |
| 0.55 | 0.75 | 1425 | 80M | 78.1 | 78.0 | 75.1 | 72.5 | 62.0 | 47.5 | 1.42 | 8.0 | 0.376 | 290 | 260 | 305 | 0.010 | 15.0 |
| 0.75 | 1 | 1415 | 80M | 79.6 | 79.5 | 76.9 | 73.5 | 63.5 | 49.5 | 1.86 | 11 | 0.516 | 300 | 295 | 325 | 0.013 | 16.5 |
| 1.1 | 1.5 | 1445 | 90S | 81.4 | 81.4 | 78.9 | 76.0 | 67.0 | 53.0 | 2.54 | 19 | 0.741 | 270 | 205 | 325 | 0.017 | 22.0 |
| 1.5 | 2 | 1435 | 90L | 82.8 | 83.7 | 82.6 | 81.0 | 73.0 | 59.5 | 3.23 | 23 | 1.017 | 250 | 180 | 300 | 0.022 | 24.0 |
| 2.2 | 3 | 1450 | 100L | 84.3 | 85.0 | 84.1 | 81.5 | 74.0 | 61.0 | 4.82 | 33 | 1.476 | 210 | 170 | 300 | 0.041 | 32.0 |
| 3 | 4 | 1445 | 100L | 85.5 | 85.9 | 84.8 | 82.0 | 75.0 | 62.5 | 6.06 | 44 | 2.020 | 210 | 170 | 300 | 0.050 | 37.5 |
| 3.7 | 5 | 1450 | 112M | 86.3 | 87.0 | 87.0 | 86.5 | 83.0 | 74.0 | 7.90 | 59 | 2.509 | 220 | 150 | 290 | 0.076 | 44.5 |
| 4 | 5.5 | 1450 | 112M | 86.6 | 87.6 | 87.5 | 85.0 | 80.5 | 71.0 | 8.44 | 58 | 2.684 | 220 | 200 | 300 | 0.083 | 47.5 |
| 5.5 | 7.5 | 1455 | 132S | 87.7 | 88.7 | 88.6 | 85.5 | 80.5 | 70.0 | 11.51 | 81 | 3.678 | 255 | 210 | 305 | 0.123 | 64.0 |
| 7.5 | 10 | 1460 | 132M | 88.7 | 89.6 | 89.5 | 84.0 | 78.5 | 67.0 | 14.24 | 112 | 4.998 | 275 | 200 | 305 | 0.142 | 78.0 |

IE 2 Performance Data (6 Pole)

| | трит | | | E | FFICIE | INCY | POV | /er fa | CTOR | CUR | RENT | | т | ORQUE | | | |
|------|------|--------------|-------|--------------|-------------|-------------|--------------|-------------|-------------|------------------|------------|--------------|-----------------|---------|----------------|--------------------------|-------------------|
| 00 | IFUI | FULL LOAD | FRAME | FULL LOAD | 3/4 LOAD | 1/2 LOAD | FULL LOAD | 3/4 LOAD | 1/2 LOAD | FULL LOAD (A) | LRC (A) | FULL LOAD | LOCKED ROTOR | PULL-UP | BREAK- DOWN | ROTOR GD ² | APPROX. WEIGHT |
| kW | HP | | SIZE | | | | | | | VOLTAGE | () | | | | | | |
| | | rom | | (%) | (%) | (%) | (%) | (%) | (%) | 415 | 400\/ | ka-m | %ELT | %ELT | %ELT | ka m² | ka |
| | | трш | | (70) | (70) | (70) | (70) | (70) | (70) | | 400 V | Kg-III | 701 L I | 701 L I | 701 L I | кд-ш- | ĸy |
| 0.55 | 0.75 | 900 | 80M | 73.1 | 68.8 | 64.9 | 67.0 | 57.0 | 44.0 | 1.72 | 7.0 | 0.595 | 225 | 220 | 250 | 0.012 | 18.0 |
| 0.75 | 1 | 935 | 90S | 75.9 | 76.4 | 73.9 | 69.5 | 60.0 | 46.5 | 2.21 | 10 | 0.780 | 210 | 185 | 260 | 0.019 | 24.0 |
| 1.1 | 1.5 | 930 | 90L | 78.1 | 78.8 | 76.9 | 71.5 | 62.0 | 48.5 | 3.23 | 14 | 1.151 | 215 | 190 | 260 | 0.026 | 27.5 |
| 1.5 | 2 | 950 | 100L | 79.8 | 80.5 | 78.8 | 70.5 | 61.5 | 48.5 | 3.71 | 19 | 1.536 | 170 | 140 | 240 | 0.048 | 31.5 |
| 2.2 | 3 | 950 | 112M | 81.8 | 82.4 | 81.1 | 75.0 | 66.5 | 53.0 | 5.51 | 34 | 2.253 | 280 | 255 | 300 | 0.071 | 42.5 |
| 3 | 4 | 960 | 132S | 83.3 | 84.1 | 83.2 | 78.0 | 71.0 | 58.0 | 6.91 | 37 | 3.041 | 190 | 165 | 300 | 0.103 | 57.5 |
| 3.7 | 5 | 965 | 132M | 84.3 | 84.3 | 82.8 | 76.0 | 68.5 | 55.0 | 8.07 | 61 | 3.731 | 180 | 180 | 270 | 0.131 | 62.5 |
| 5.5 | 7.5 | 960 | 132M | 86.0 | 86.9 | 86.5 | 79.5 | 72.5 | 60.5 | 12.13 | 78 | 5.574 | 230 | 195 | 300 | 0.188 | 77.5 |

Note:

1. The above are typical values based on test according to IEC 60045-2-1:2007 (DY).

3.Breakdown & Locked rotor torques are show as average expected voltages.

C 60045-2-1:2007 (DY). 2.Tolerance according to IEC 60034-1. (spected voltages.

4. Efficiency, power factor, speed and torque are the same for other voltages. Current values vary inversely with voltage.

5. Noise according to IEC 60034-9. 6. Data subject to change without prior notice

IE3PerformanceData(2Pole)

| | | | | EI | FFICIE | NCY | POV | /ER FA | CTOR | CURRE | NT | | TC | RQUE | Ξ | | |
|------|------|--------------|-------|------|--------|------|------|--------|------|------------------|--------------|--------|--------|---------|--------|-------------------|-------------------|
| 00 | TFUT | FULL LOAD | FRAME | FULL | 3/4 | 1/2 | FULL | 3/4 | 1/2 | FULL LOAD (A) | LRC | FULL | LOCKED | PULL-UP | BREAK- | ROTOR | APPROX. WEIGHT |
| k/M | цр | rpm | SIZE | (%) | (%) | (%) | (%) | (%) | (%) | VOLTAGE | (~) 400\/ | ka-m | %FLT | %FLT | %FLT | ka_m ² | ka |
| KVV | | | | (70) | (70) | (70) | (70) | (70) | (70) | 415 | 400 V | Kg-III | JOI ET | /01 21 | 701 21 | kg-III | 9 |
| 0.75 | 1 | 2875 | 80M | 80.7 | 78.3 | 75.1 | 84.5 | 78.0 | 66.5 | 1.53 | 12 | 0.254 | 280 | 275 | 335 | 0.006 | 18.0 |
| 1.1 | 1.5 | 2870 | 80M | 82.7 | 83.0 | 81.3 | 85.0 | 78.5 | 66.5 | 2.18 | 18 | 0.373 | 300 | 295 | 350 | 0.007 | 19.5 |
| 1.5 | 2 | 2850 | 90S | 84.2 | 85.4 | 85.8 | 90.5 | 87.0 | 78.0 | 2.74 | 22 | 0.512 | 220 | 210 | 300 | 0.012 | 25.5 |
| 2.2 | 3 | 2860 | 90L | 85.9 | 86.7 | 86.8 | 89.5 | 85.0 | 75.5 | 3.98 | 35 | 0.748 | 245 | 235 | 315 | 0.014 | 29.0 |
| 3 | 4 | 2855 | 100L | 87.1 | 88.3 | 88.4 | 90.0 | 86.5 | 78.5 | 5.32 | 48 | 1.022 | 325 | 310 | 355 | 0.025 | 41.5 |
| 3.7 | 5 | 2870 | 112M | 87.8 | 88.2 | 88.0 | 90.5 | 87.5 | 80.0 | 6.48 | 60 | 1.254 | 290 | 270 | 345 | 0.046 | 51.5 |
| 4 | 5.5 | 2875 | 112M | 88.1 | 89.0 | 88.9 | 91.0 | 87.5 | 80.0 | 6.94 | 69 | 1.354 | 270 | 250 | 360 | 0.046 | 51.5 |
| 5.5 | 7.5 | 2930 | 132S | 89.2 | 89.8 | 89.5 | 88.5 | 86.0 | 79.5 | 9.69 | 80 | 1.826 | 210 | 205 | 340 | 0.075 | 73.0 |
| 7.5 | 10 | 2920 | 132S | 90.1 | 90.9 | 90.8 | 87.0 | 84.5 | 77.5 | 13.3 | 100 | 2.499 | 210 | 195 | 315 | 0.081 | 76.0 |

IE 3 Performance Data (4 Pole)

| | трит | | | E | FFICIE | ENCY | POV | VER FA | CTOR | CURRE | NT | | TC | RQUE | E | | |
|------|------|--------------|-------|------|--------|------|------|--------|------|------------------|-------|--------|--------|---------|--------|-------------------|-------------------|
| 00 | IFUI | FULL LOAD | FRAME | FULL | 3/4 | 1/2 | FULL | 3/4 | 1/2 | FULL LOAD (A) | LRC | FULL | LOCKED | PULL-UP | BREAK- | ROTOR | APPROX. WEIGHT |
| ۲.VV | μр | rpm | SIZE | (%) | (%) | (%) | (%) | (%) | (%) | VOLTAGE | 4001/ | ka-m | %FLT | %FLT | %FLT | ka m ² | ka |
| KVV. | | | | (70) | (70) | (70) | (70) | (70) | (70) | 415 | 4000 | Ng-III | 701 E1 | 701 E1 | 701 21 | kg-III | Ng |
| 0.55 | 0.75 | 1430 | 80M | 80.8 | 77.9 | 74.7 | 69.0 | 58.5 | 44.5 | 1.37 | 9.0 | 0.374 | 300 | 270 | 320 | 0.010 | 17.5 |
| 0.75 | 1 | 1410 | 80M | 82.5 | 81.8 | 79.7 | 73.5 | 64.0 | 50.0 | 1.72 | 11 | 0.518 | 315 | 290 | 335 | 0.013 | 20.5 |
| 1.1 | 1.5 | 1430 | 90S | 84.1 | 84.4 | 83.2 | 79.5 | 71.5 | 57.5 | 2.29 | 17 | 0.748 | 255 | 205 | 300 | 0.019 | 26.5 |
| 1.5 | 2 | 1435 | 90L | 85.3 | 84.1 | 82.2 | 75.0 | 65.5 | 51.5 | 3.26 | 26 | 1.017 | 300 | 235 | 335 | 0.023 | 28.5 |
| 2.2 | 3 | 1450 | 100L | 86.7 | 87.3 | 86.9 | 81.0 | 73.5 | 60.5 | 4.36 | 33 | 1.476 | 210 | 160 | 300 | 0.045 | 39.5 |
| 3 | 4 | 1455 | 100L | 87.7 | 87.7 | 86.2 | 78.0 | 70.5 | 57.5 | 6.10 | 49 | 2.006 | 250 | 240 | 335 | 0.052 | 42.0 |
| 3.7 | 5 | 1445 | 112M | 88.4 | 89.1 | 88.8 | 82.0 | 77.0 | 66.0 | 7.10 | 60 | 2.491 | 235 | 200 | 305 | 0.083 | 53.0 |
| 4 | 5.5 | 1445 | 112M | 88.6 | 88.4 | 87.9 | 82.0 | 76.5 | 65.5 | 7.66 | 57 | 2.693 | 245 | 205 | 300 | 0.083 | 53.0 |
| 5.5 | 7.5 | 1455 | 132S | 89.6 | 90.4 | 90.3 | 85.0 | 80.5 | 70.0 | 10.0 | 77 | 3.678 | 240 | 200 | 300 | 0.132 | 75.5 |
| 7.5 | 10 | 1460 | 132M | 90.4 | 90.8 | 90.4 | 84.5 | 79.5 | 69.0 | 13.7 | 110 | 4.998 | 270 | 225 | 330 | 0.172 | 93.0 |

IE 3 Performance Data (6 Pole)

| | | | | EI | FFICIE | INCY | POV | VER FA | CTOR | CURRE | NT | | TC | RQUE | Ξ | | |
|-------|-------|--------------|-------|------|--------|------|------|--------|------|------------------|--------------|--------|--------|---------|--------|-------------------|---------|
| 00 | IIPUI | FULL LOAD | FRAME | FULL | 3/4 | 1/2 | FULL | 3/4 | 1/2 | FULL LOAD (A) | LRC | FULL | LOCKED | PULL-UP | BREAK- | ROTOR | APPROX. |
| ۲/W | нр | rpm | SIZE | (%) | (%) | (%) | (%) | (%) | (%) | VOLTAGE | (~) 400\/ | ka-m | %FLT | %FLT | %FLT | ka_m ² | ka |
| r.v.v | | | | (70) | (70) | (70) | (70) | (70) | (70) | 415 | 400 V | Kg-III | 701 21 | /01 21 | 701 21 | ĸg-III | Ng |
| 0.55 | 0.75 | 905 | 80M | 77.2 | 69.7 | 66.2 | 69.0 | 58.0 | 44.5 | 1.44 | 6.0 | 0.591 | 210 | 195 | 250 | 0.012 | 19.5 |
| 0.75 | 1 | 935 | 90S | 78.9 | 80.6 | 79.4 | 71.0 | 62.5 | 49.0 | 1.86 | 9.0 | 0.780 | 210 | 190 | 250 | 0.022 | 28.0 |
| 1.1 | 1.5 | 930 | 90L | 81.0 | 81.2 | 80.5 | 72.0 | 63.5 | 50.0 | 2.62 | 13 | 1.151 | 210 | 185 | 240 | 0.026 | 30.5 |
| 1.5 | 2 | 950 | 100L | 82.5 | 82.9 | 81.5 | 72.5 | 65.0 | 52.0 | 3.49 | 18 | 1.536 | 210 | 175 | 250 | 0.058 | 43.5 |
| 2.2 | 3 | 960 | 112M | 84.3 | 84.3 | 82.2 | 67.0 | 59.0 | 47.0 | 5.42 | 29 | 2.230 | 190 | 180 | 280 | 0.083 | 53.5 |
| 3 | 4 | 970 | 132S | 85.6 | 86.1 | 85.1 | 76.0 | 69.0 | 58.5 | 6.42 | 41 | 3.009 | 195 | 170 | 300 | 0.137 | 75.0 |
| 3.7 | 5 | 965 | 132M | 86.5 | 87.5 | 87.0 | 77.0 | 70.0 | 58.0 | 7.73 | 56 | 3.731 | 200 | 185 | 275 | 0.143 | 77.0 |
| 4 | 5.5 | 970 | 132M | 86.8 | 87.0 | 85.6 | 77.0 | 70.0 | 57.5 | 8.33 | 58 | 4.012 | 200 | 185 | 310 | 0.182 | 84.0 |
| 5.5 | 7.5 | 970 | 132M | 88.0 | 88.5 | 87.6 | 79.5 | 72.5 | 60.0 | 10.9 | 88 | 5.517 | 210 | 205 | 300 | 0.216 | 91.0 |

Note:

1. The above are typical values based on test according to IEC 60045-2-1:2007 (DY).

3.Breakdown & Locked rotor torques are show as average expected voltages.

2.Tolerance according to IEC 60034-1.

4. Efficiency, power factor, speed and torque are the same for other voltages. Current values vary inversely with voltage.

5.Noise according to IEC 60034-9. 6.Data subject to change without prior notice

B3

B3 Outline Dimension

Foot Mounted(B3) Motor Type: AESV2S, AESV3S Frame Size: 80M to 132M





| | Outpu | ut (kW) | | FRAME | FIG. | | | | | | | | - | | | | - | 50 | | • |
|-------------|--------------|-----------------|-------------|-------|------|-----|------|-----|-----|-------|-----|------|-----|-----|----|-----|-----|------|----|----|
| 2P | 4P | 6P | 8P | SIZE | NO | А | AA | AB | AC | AD | AG | AS | в | В. | ВА | BA. | BR | BC | BF | C |
| 0.75 1.1 | 0.55 0.75 | 0.55 | 0.18 | 80M | 1 | 125 | 34.5 | 161 | 177 | 148 | 109 | 54.5 | 100 | | | | 137 | 18.5 | 35 | 50 |
| 1.5 | 1.1 | 0.75 | 0.37 | 90S | | 140 | 40 | 180 | 197 | 158 | 109 | 54.5 | 100 | | | | 161 | 36 | 35 | 56 |
| 2.2 | 1.5 | 1.1 | 0.55 | 90L | | 140 | 40 | 180 | 197 | 158 | 109 | 54.5 | 125 | 100 | | | 186 | 36 | 35 | 56 |
| 3 | 2.2 3 | 1.5 | 0.75 1.1 | 100L | | 160 | 40 | 200 | 219 | 185.5 | 125 | 62.5 | 140 | | | | 181 | 21 | 40 | 63 |
| 3.7 4 | 3.7 4 | 2.2 | 1.5 | 112M | 2 | 190 | 45 | 235 | 235 | 193 | 125 | 62.5 | 140 | | | | 186 | 28 | 40 | 70 |
| 5.5 7.5 | 5.5 | 3 | 2.2 | 132S | | 216 | 57 | 263 | 273 | 210.5 | 125 | 62.5 | 140 | | | | 184 | 6 | 40 | 89 |
| | 7.5 | 3.7 4 5.5 | 3 | 132M | | 216 | 57 | 263 | 273 | 210.5 | 125 | 62.5 | 178 | 140 | | | 222 | 6 | 40 | 89 |

EG

F

| FRAME | | | | | | | | | | | SH | IAFT | EXT | ENS | SION | | | BEA | RING |
|-------|-----|----|-------|----|-------|-----|----|---------|----|----|----|------|-----|-----|------|------|-----|----------|-----------------------|
| SIZE | н | HA | HE | ĸ | L | LL | 0 | UB | D | Е | EB | EF | EG | F | G | GA | DB | DRIVEEND | OPPOSITE DRIVE END |
| 80M | 80 | 10 | 115 | 10 | 293 | 109 | 40 | M20x1.5 | 19 | 40 | 32 | 4 | 16 | 6 | 15.5 | 21.5 | M6 | 6204ZZC3 | 6204ZZC3 |
| 90S | 90 | 10 | 125 | 10 | 344.5 | 109 | 40 | M20x1.5 | 24 | 50 | 40 | 5 | 19 | 8 | 20 | 27 | M8 | 62057703 | 62057703 |
| 90L | 90 | 10 | 125 | 10 | 369.5 | 109 | 40 | M20x1.5 | 24 | 50 | 40 | 5 | 19 | 8 | 20 | 27 | M8 | 02052205 | 02052205 |
| 100L | 100 | 12 | 146 | 12 | 392 | 125 | 50 | M25X1.5 | 28 | 60 | 50 | 5 | 22 | 8 | 24 | 31 | M10 | 6206ZZC3 | 6206ZZC3 |
| 112M | 112 | 13 | 153.5 | 12 | 412.5 | 125 | 50 | M25X1.5 | 28 | 60 | 50 | 5 | 22 | 8 | 24 | 31 | M10 | 6306ZZC3 | 6306ZZC3 |
| 132S | 132 | 16 | 171 | 12 | 466 | 125 | 50 | M25x1.5 | 38 | 80 | 70 | 5 | 28 | 10 | 33 | 41 | M12 | | |
| 132M | 132 | 16 | 171 | 12 | 504 | 125 | 50 | M25x1.5 | 38 | 80 | 70 | 5 | 28 | 10 | 33 | 41 | M12 | 6308ZZC3 | 6306ZZC3 |

Note:

1. All dimensions are in mm.

2. Pre-packed shielded ball bearing for frame size 80M to 132M

Dual Eye-bolts provided for frame 90S to 132M
 Tolerance of shaft end diameter D: 1) Ø19~Ø28:j6, 2) Ø38:k6

5. Tolerance of shaft center high H : +0, -0.5

6. Data are subject to change without prior notice.

V1 Outline Dimension

Flange Mounted(V1) Motor Type: AESU2S, AESU3S Frame Size: 80M to 132M







| | Outpu | ut (kW | /) | FRAME | FIG. | | F | LANG | E DIN | MENS | ION | | | | | | | |
|-------------|--------------|-----------------|-------------|-------|------|----|----|------|-------|------|------|-----|-------|-------|-----|------|----|-------|
| 2P | 4P | 6P | 8P | SIZE | NO | LA | LE | М | Ν | Ρ | S | Т | AC | AD | AG | AS | BF | HE |
| 0.75 1.1 | 0.55 0.75 | 0.55 | 0.18 | 80M | 1 | 12 | 40 | 165 | 130 | 200 | 12 | 3.5 | 177 | 148 | 109 | 54.5 | 35 | 115 |
| 1.5 | 1.1 | 0.75 | 0.37 | 90S | | 12 | 50 | 165 | 130 | 200 | 12 | 3.5 | 271 | 158 | 109 | 54.5 | 35 | 125 |
| 2.2 | 1.5 | 1.1 | 0.55 | 90L | | 12 | 50 | 165 | 130 | 200 | 12 | 3.5 | 271 | 158 | 109 | 54.5 | 35 | 125 |
| 3 | 2.2 3 | 1.5 | 0.75 1.1 | 100L | | 16 | 60 | 215 | 180 | 250 | 14.5 | 4 | 288.5 | 185.5 | 125 | 62.5 | 40 | 146 |
| 3.7 4 | 3.7 4 | 2.2 | 1.5 | 112M | 2 | 15 | 60 | 215 | 180 | 250 | 14.5 | 4 | 306.5 | 193 | 125 | 62.5 | 40 | 153.5 |
| 5.5 7.5 | 5.5 | 3 | 2.2 | 132S | | 16 | 80 | 265 | 230 | 300 | 14.5 | 4 | 360 | 210.5 | 125 | 62.5 | 40 | 171 |
| | 7.5 | 3.7 4 5.5 | 3 | 132M | | 16 | 80 | 265 | 230 | 300 | 14.5 | 4 | 360 | 210.5 | 125 | 62.5 | 40 | 171 |

| FRAME | | _ | | - | | | | S | SHA F | T E | XTE | ISION | I | | BEA | RING |
|-------|------|-------|-----|----|---------|----|----|----|--------------|-----|-----|-------|------|-----|-----------|-----------------------|
| SIZE | нн | L | LL | 0 | UB | D | Е | EB | EF | EG | F | G | GA | DB | DRIVE END | OPPOSITE DRIVE END |
| 80M | 68.5 | 293 | 109 | 40 | M20X1.5 | 19 | 40 | 32 | 4 | 16 | 6 | 15.5 | 21.5 | M6 | 6204ZZC3 | 6204ZZC3 |
| 90S | 92 | 344.5 | 109 | 40 | M20X1.5 | 24 | 50 | 40 | 5 | 19 | 8 | 20 | 27 | M8 | 62057702 | 62057702 |
| 90L | 92 | 369.5 | 109 | 40 | M20X1.5 | 24 | 50 | 40 | 5 | 19 | 8 | 20 | 27 | M8 | 02052205 | 02052205 |
| 100L | 84 | 392 | 125 | 50 | M25X1.5 | 28 | 60 | 50 | 5 | 22 | 8 | 24 | 31 | M10 | 6206ZZC3 | 6206ZZC3 |
| 112M | 98 | 412.5 | 125 | 50 | M25X1.5 | 28 | 60 | 50 | 5 | 22 | 8 | 24 | 31 | M10 | 6306ZZC3 | 6306ZZC3 |
| 132S | 95 | 466 | 125 | 50 | M25X1.5 | 38 | 80 | 70 | 5 | 28 | 10 | 33 | 41 | M12 | | |
| 132M | 95 | 504 | 125 | 50 | M25X1.5 | 38 | 80 | 70 | 5 | 28 | 10 | 33 | 41 | M12 | 6308ZZC3 | 6306ZZC3 |

Note:

1. All dimensions are in mm.

2. Tolerance of N: Ø130~Ø230: j6

3. Pre-packed shielded ball bearing for frame size 80M to 132M

4. Dual Eye-bolts provided for frame 90S to 132M

5. Tolerance of shaft end diameter D: 1) Ø19~Ø28:j6, 2) Ø38:k6

6. Data are subject to change without prior notice.

B35

B35 OutlineDimension

Foot & Flange Mounted(B35) Motor Type: AESV2S-LA, AESV3S-LA Frame Size: 80M to 132M







| | Outpu | ut (kV | V) | FRAME | FIG. | | FL | ANG | ED | IME | NSIC | ON | | | | | | | | | | | | |
|-------------|--------------|-----------------|-------------|-------|------|----|-----------|-----|-----|-----|------|-----|-----|------|-----|-----|-------|-----|------|-----|-----|----|-----|-----|
| 2P | 4P | 6P | 8P | SIZE | NO | LA | LE | Μ | N | Ρ | S | Т | Α | AA | AB | AC | AD | AG | AS | В | Β. | BA | BA. | BB |
| 0.75 1.1 | 0.55 0.75 | 0.55 | 0.18 | 80M | 1 | 12 | 40 | 165 | 130 | 200 | 12 | 3.5 | 125 | 34.5 | 161 | 177 | 148 | 109 | 54.5 | 100 | | | | 137 |
| 1.5 | 1.1 | 0.75 | 0.37 | 90S | | 12 | 50 | 165 | 130 | 200 | 12 | 3.5 | 140 | 40 | 180 | 197 | 158 | 109 | 54.5 | 100 | | | | 161 |
| 2.2 | 1.5 | 1.1 | 0.55 | 90L | | 12 | 50 | 165 | 130 | 200 | 12 | 3.5 | 140 | 40 | 180 | 197 | 158 | 109 | 54.5 | 125 | 100 | | | 186 |
| 3 | 2.2 3 | 1.5 | 0.75 1.1 | 100L | | 16 | 60 | 215 | 180 | 250 | 14.5 | 4 | 160 | 40 | 200 | 219 | 185.5 | 125 | 62.5 | 140 | | | | 181 |
| 3.7 4 | 3.7 4 | 2.2 | 1.5 | 112M | 2 | 15 | 60 | 215 | 180 | 250 | 14.5 | 4 | 190 | 45 | 235 | 235 | 193 | 125 | 62.5 | 140 | | | | 186 |
| 5.5 7.5 | 5.5 | 3 | 2.2 | 132S | | 16 | 80 | 265 | 230 | 300 | 14.5 | 4 | 216 | 57 | 263 | 273 | 210.5 | 125 | 62.5 | 140 | | | | 184 |
| | 7.5 | 3.7 4 5.5 | 3 | 132M | | 16 | 80 | 265 | 230 | 300 | 14.5 | 4 | 216 | 57 | 263 | 273 | 210.5 | 125 | 62.5 | 178 | 140 | | | 222 |

| FRAME | | | | | | | | | | | | | | SH | IAFT | E) | (TE | INSI | ON | | BEA | ARING |
|-------|------|----|----|-----|----|-------|----|-------|-----|----|---------|----|----|----|------|----|-----|------|------|-----|-----------|-----------------------|
| SIZE | BC | BE | С | Н | HA | HE | K | L | LL | 0 | OB | D | Ε | EB | EF | EG | F | G | GA | DB | DRIVE END | OPPOSITE DRIVE END |
| 80M | 18.5 | 35 | 50 | 80 | 10 | 115 | 10 | 293 | 109 | 40 | M20x1.5 | 19 | 40 | 32 | 4 | 16 | 6 | 15.5 | 21.5 | M6 | 6204ZZC3 | 6204ZZC3 |
| 90S | 36 | 35 | 56 | 90 | 10 | 125 | 10 | 344.5 | 109 | 40 | M20x1.5 | 24 | 50 | 40 | 5 | 19 | 8 | 20 | 27 | M8 | 6205ZZC3 | 6205ZZC3 |
| 90L | 36 | 35 | 56 | 90 | 10 | 125 | 10 | 369.5 | 109 | 40 | M20x1.5 | 24 | 50 | 40 | 5 | 19 | 8 | 20 | 27 | M8 | | |
| 100L | 21 | 40 | 63 | 100 | 12 | 146 | 12 | 392 | 125 | 50 | M25x1.5 | 28 | 60 | 50 | 5 | 22 | 8 | 24 | 31 | M10 | 6206ZZC3 | 6206ZZC3 |
| 112M | 28 | 40 | 70 | 112 | 13 | 153.5 | 12 | 412.5 | 125 | 50 | M25x1.5 | 28 | 60 | 50 | 5 | 22 | 8 | 24 | 31 | M10 | 6306ZZC3 | 6306ZZC3 |
| 132S | 6 | 40 | 89 | 132 | 16 | 171 | 12 | 466 | 125 | 50 | M25x1.5 | 38 | 80 | 70 | 5 | 28 | 10 | 33 | 41 | M12 | | |
| 132M | 6 | 40 | 89 | 132 | 16 | 171 | 12 | 504 | 125 | 50 | M25x1.5 | 38 | 80 | 70 | 5 | 28 | 10 | 33 | 41 | M12 | 6308ZZC3 | 6306ZZC3 |

Note:

1. All dimensions are in mm.

2. Tolerance of N: Ø130~Ø230: j6

3. Pre-packed shielded ball bearing for frame size 80M to 132M

4. Dual Eye-bolts provided for frame 90S to 132M

5. Tolerance of shaft end diameter D: 1) Ø19~Ø28:j6, 2) Ø38:k6
7. Data are subject to change without prior notice.

6. Tolerance of shaft center high H : +0, -0.5

General Electrical Formulas

| Name | Formula | Units | Definitions/ Notes | |
|--------------------------------------|--|---|--|--|
| Output | 1HP=746W=0.746kW | | HP: horsepower | |
| Current | $I = \frac{E}{R}$ | I in A | E: volt R: Ohm | |
| Input power | $P_{in} = E \cdot I \cdot \cos\phi \cdots (1\Phi)$ $P_{in} = \sqrt{3} \cdot E \cdot I \cdot \cos\phi \cdots (3\Phi)$ | P_{in} in W | E: volt I: ampere | |
| Output power | $\begin{split} P_{out} &= E \cdot I \cdot \eta \cdot \cos\phi \cdots \cdots (1\Phi) \\ P_{out} &= \sqrt{3} \cdot E \cdot I \cdot \eta \cdot \cos\phi \cdots (3\Phi) \end{split}$ | P _{out} in W | η : efficiency cos φ : power factor | |
| Efficiency | $\eta = \frac{P_{out}}{P_{in}} \times 100\% = \frac{P_{in} - P_{loss}}{P_{in}} \times 100\%$ | P _{loss} in W | | |
| Power factor | $COS\phi = \frac{P_{in}}{\sqrt{3} \cdot E \cdot I} \times 100\% \cdots (3\Phi)$ | | | |
| Synchronous speed | $N_s = \frac{120f}{P}$ | N_s in min ⁻¹ | f: frequency of the power supply P: poles | |
| Slip | $S = \frac{N_S - N}{N_S} \times 100\%$ | | N: motor speed | |
| Torque | $T = \frac{974kW}{N}$ | T in kgf-m | 1 kgf-m=9.8 N-m | |
| Power | P = 1.027 NT | P in W | | |
| Starting time | $t_S = \frac{GD^2N}{375(T_M - T_L)}$ | t_s in sec GD ² in kgm ² | GD^2 : inertia of system T_M : torque of motor | |
| Braking time | $t_B = \frac{GD^2N}{375(T_M + T_L)}$ | t_B in sec | T_L : torque of load | |
| Reactive power absorbed by the motor | $Q = \sqrt{3} \cdot E \cdot I \cdot SIN\phi \cdots (3\Phi)$ | Q in VAR | | |
| Sound power level | $Lw = 10\log(\frac{P}{P_o})$ $(P_o = 10^{-12}W)$ | Lw in dB | | |
| Sound pressure level | $Lp = 20\log(\frac{P}{P_o})$ $(P_o = 2 \times 10^{-5} P_a)$ | Lp in dB | Pa=1 N/m ² | |

International Mounting Code (IM)

| Foot-Mounted | | | | | | | |
|--------------------|--------------------|--------------------|-----------------------|---------------------|---------------------|--|--|
| | | | | | | | |
| IM B3 (IM 1001) | IM V5 (IM 1011) | IM V6 (IM 1031) | IM B6 (IM 1051) | IM B7 (IM 1061) | IM B8 (IM 1071) | | |
| Flan | ige-Mounted | | Foot & Flange Mounted | | | | |
| | | | | | | | |
| IM B5 (IM 3001) | IM V1 (IM 3011) | IM V3 (IM 3031) | IM B35 (IM 2001) | IM V15 (IM 2011) | IM V36 (IM 2031) | | |

TECO

| Enquiry Form | TECO |
|------------------------------|---|
| Customer Name | : |
| Contact Number | : |
| Company | : |
| Motor Specification Required | |
| Efficiency Class (IE) | : IE 2 IE 3 |
| Output | : kW / HP |
| Voltage | : Volts Frequency : Hz |
| Poles: 246 Others | : |
| Location | : Indoor Outdoor Application : |
| Mounting | : (Eg. B3, V1, B35) |
| Ingress Protection | : IP55 IP56 Others: |
| Insulation Class | : 🗌 Class F (155 °C) 👘 Class H (180 °C) |
| Ambient Temperature | :°C |
| Temperature Rise | : Class B (80 °C) Class F (105 °C) |
| Starting Method | : Direct-On-Line Star-Delta Inverter |
| Inverter | : IEC 60034-17:2006 Torque: Constant / Variable |
| | IEC 60034-25 Speed Range: From: To: Hz |
| Drive Method | : Direct Coupling Belt drive others: |
| Quantity | : |







(IE2) HIGH EFFICIENCY

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- E Efficient Performance with Quality Products and Services
- **C** Continuous Improvement of QMS
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